

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/13



### Order data

|              |               |
|--------------|---------------|
| Order number | 264826 ST/13  |
| GTIN         | 2050002059238 |
| Item class   | 29D           |

### Description

#### Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

#### Spare part:

Insert screw on request.

#### Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

### Technical description

|                              |                       |
|------------------------------|-----------------------|
| Insert assignment            | left-hand and neutral |
| ISO code cutting head        | SDUCR                 |
| Overall length L             | 35 mm                 |
| Centre offset L <sub>3</sub> | 22 mm                 |
| suitable indexable insert    | DC.. 11T3..           |
| Cutting point / joint        | 32 mm                 |

|  |              |
|--|--------------|
| Minimum pre-drill $\varnothing D_{\min}$ | 40 mm        |
| Insert size                              | 11 mm        |
| Approach angle                           | 93 degrees   |
| Application type                         | right-hand   |
| Through-coolant                          | yes          |
| Type of product                          | Cutting head |