

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/15



Order data

Order number	264826 ST/15
GTIN	2050002059252
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Spare part:

Insert screw on request.

Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

Technical description

Centre offset L_3	17 mm
ISO code cutting head	SVQBR
Minimum pre-drill $\varnothing D_{min}$	32 mm
Insert size	11 mm
Overall length L	35 mm
suitable indexable insert	VB.. 1103..

Cutting point / joint	25 mm
Insert assignment	left-hand and neutral
Approach angle	107.5 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head