

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/15



Order data

Order number	264827 ST/15
GTIN	2050002059399
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Spare part:

Insert screw on request.

Technical description

suitable indexable insert	VB.. 1103..
Cutting point / joint	25 mm
Insert size	11 mm
Insert assignment	right-hand and neutral
Centre offset L ₃	17 mm
ISO code cutting head	SVQBL
Overall length L	35 mm
Minimum pre-drill $\varnothing D_{\min}$	32 mm

Approach angle	107.5 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head