

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/17



Order data

Order number	264827 ST/17
GTIN	2050002059412
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

Insert screw	320626 S05/07
suitable indexable insert	VB.. 1604..
Centre offset L ₃	27 mm
Insert size	16 mm
ISO code cutting head	SVQBL
Overall length L	40 mm
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Insert assignment	right-hand and neutral
Cutting point / joint	40 mm
Approach angle	107.5 °

Application type	left-hand
Through-coolant	yes
Type of product	Cutting head