

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/16



### Order data

Order number	264827 ST/16
GTIN	2050002059405
Item class	29D

### Description

#### Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

### Technical description

ISO code cutting head	SVQBL
Overall length L	35 mm
suitable indexable insert	VB.. 1604..
Insert assignment	right-hand and neutral
Cutting point / joint	32 mm
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Insert screw	320626 S05/07
Insert size	16 mm
Centre offset $L_3$	22 mm
Approach angle	107.5 °

Application type	left-hand
Through-coolant	yes
Type of product	Cutting head