

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/12



Order data

Order number	264827 ST/12
GTIN	2050002059368
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Spare part:

Insert screw on request.

Technical description

Cutting point / joint	25 mm
Centre offset L_3	17 mm
Insert size	11 mm
ISO code cutting head	SDUCL
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Overall length L	35 mm
Insert assignment	right-hand and neutral
suitable indexable insert	DC.. 11T3..

Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head