

Garant**Die Left-hand thread, M-LH: M42****Order data**

Order number	140620 M42
GTIN	4062406266196
Item class	11K

Description**Version:**

Closed, pre-slit form.

1 3/4 turns lead chamfer.

Cutting direction: left-hand

Tolerance class: DIN 13 6g

Pitch: 4.5 mm

External Ø: 90 mm

Height: 36 mm

Technical description

Height	36 mm
External Ø	90 mm
Tolerance class	DIN 13 6g
Pitch	4.5 mm
Thread size	M42

Thread type	M-LH
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		