

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/4



### Order data

Order number	264827 ST/4
GTIN	2050002059290
Item class	29D

### Description

#### Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

### Technical description

Overall length L	35 mm
Spring pin	320618 P05
Insert assignment	right-hand and neutral
Shim	320610 P05
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Centre offset $L_3$	22 mm
Cutting point / joint	32 mm
Insert size	15 mm
Lever screw	320611 P05
ISO code cutting head	PDUNL

suitable indexable insert	DN.. 1506..
Lever	320612 P05
Approach angle	93 °
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Clamping screw No. 3 Type P05	320611 P05
Intermediate spacer No. 1 Type P05	320610 P05
Toggle lever No. 4 Type P05	320612 P05
Tube pin No. 7 Type P05	320618 P05