

Garant
GARANT Master Mute cutting head, right-hand, System / insert size: ST/4

Order data

Order number	264826 ST/4
GTIN	2050002058149
Item class	29D

Description
Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: PDUNR

suitable indexable insert: DN.. 1506..

Approach angle: 93 °

Minimum pre-drill $\varnothing D_{\min}$: 40 mm

Centre offset L_3 : 22 mm

Technical description

suitable indexable insert	DN.. 1506..
Lever	320612 P05
Lever screw	320611 P05
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Spring pin	320618 P05

Insert assignment	left-hand and neutral
ISO code cutting head	PDUNR
Insert size	15 mm
Overall length L	35 mm
Cutting point / joint	32 mm
Centre offset L ₃	22 mm
Shim	320610 P05
Approach angle	93 °
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Toggle lever No. 4 Type P05	320612 P05
Tube pin No. 7 Type P05	320618 P05
Intermediate spacer No. 1 Type P05	320610 P05
Clamping screw No. 3 Type P05	320611 P05