

**Garant**
**GARANT Master Mute cutting head, right-hand, System / insert size: ST/5**

**Order data**

Order number	264826 ST/5
GTIN	2050002058156
Item class	29D

**Description**
**Suitable for :**

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: PDUNR

suitable indexable insert: DN.. 1506..

Approach angle: 93 °

Minimum pre-drill  $\varnothing D_{\min}$ : 50 mm

Centre offset  $L_3$ : 27 mm

**Technical description**

Lever screw	320611 P05
Insert assignment	left-hand and neutral
Spring pin	320618 P05
Insert size	15 mm
Overall length L	40 mm

Cutting point / joint	40 mm
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Lever	320612 P05
Centre offset $L_3$	27 mm
ISO code cutting head	PDUNR
suitable indexable insert	DN.. 1506..
Shim	320610 P05
Approach angle	93 °
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

## Accessories

Clamping screw No. 3 Type P05	320611 P05
Tube pin No. 7 Type P05	320618 P05
Intermediate spacer No. 1 Type P05	320610 P05
Toggle lever No. 4 Type P05	320612 P05