

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/5



Order data

Order number	264827 ST/5
GTIN	2050002059306
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

Overall length L	40 mm
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Insert assignment	right-hand and neutral
Insert size	15 mm
Cutting point / joint	40 mm
Spring pin	320618 P05
Shim	320610 P05
ISO code cutting head	PDUNL
Lever	320612 P05
Lever screw	320611 P05

Centre offset L ₃	27 mm
suitable indexable insert	DN.. 1506..
Approach angle	93 °
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw No. 3 Type P05	320611 P05
Toggle lever No. 4 Type P05	320612 P05
Intermediate spacer No. 1 Type P05	320610 P05
Tube pin No. 7 Type P05	320618 P05