

**Garant**
**Profile slotting toolholder for square cutting inserts  $\varnothing$  DS 25 mm, from square: 14mm**

**Order data**

Order number	290332 14
GTIN	4062406352264
Item class	29K

**Description**
**Note:**

- For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.
- For lathes without Y-axis, please use eccentric bush No. 290391 – 290393 for exact setting of the Y-coordinate.

**Technical description**

Shank $\varnothing$	25 mm
Centre offset $L_3$	7 mm
Reach $L_1$	50 mm
Screw	290399 2
Min. pre-drilling - $\varnothing$ $D_{min}$	13 mm
Tool holder $\varnothing$ $D_1$	13 mm
suitable for square drive	14 - 16 mm
Through-coolant	yes
Shank length $L_s$	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool

