

Garant
GARANT Master Titan solid carbide mini milling cutter HPC, TiAlN, Ø e8 DC: 1mm

Order data

Order number	202287 1
GTIN	4062406270919
Item class	11Z

Description
Version:

Extra short cutter for maximum stability. **Shank length to DIN** for improved support of the tool in the holder. This significantly increases the tool life.

Save the regrinding costs: It is cheaper to use a carbide mini slot drill to the limit of wear and throw it away, than to regrind it.

Attractively priced and extra stable version for **high-power machining of titanium**.

Technical description

Helix angle	40 degrees
Direction of infeed	horizontal, oblique and vertical
Feed f_z for side milling in titanium $> 850 \text{ N/mm}^2$	0.005 mm
Flute length L_c	2 mm
Cutting edge $\varnothing D_c$	1 mm
No. of teeth Z	2
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	e8
Overall length L	44 mm
Shank $\varnothing D_s$	4 mm
Corner rounding r_v	0.02 mm

Series	Master Titan
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	pink
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	60 m/min	S
wet maximum	suitable		