

Garant

GARANT Master Titan solid carbide mini milling cutter HPC, TiAlN, Ø e8 DC: 1,5mm



Order data

Order number	202287 1,5
GTIN	4062406270926
Item class	11Z

Description

Version:

Extra short cutter for maximum stability. **Shank length to DIN** for improved support of the tool in the holder. This significantly increases the tool life.

Save the regrinding costs: It is cheaper to use a carbide mini slot drill to the limit of wear and throw it away, than to regrind it.

Attractively priced and extra stable version for **high-power machining of titanium**.

Technical description

Direction of infeed	horizontal, oblique and vertical
Cutting edge Ø D _c	1.5 mm
Tolerance nominal Ø	e8
Shank	DIN 6535 HA to h6
Shank Ø D _s	4 mm
No. of teeth Z	2
Flute length L _c	3 mm
Helix angle	40 degrees
Feed f _z for side milling in titanium > 850 N/mm ²	0.006 mm
Overall length L	44 mm
Corner rounding r _v	0.02 mm

Series	Master Titan
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	pink
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	60 m/min	S
wet maximum	suitable		