

Garant
VB.T 110304, Grade: HB725


Order data

Order number	261224 HB725
GTIN	4062406272241
Item class	21G

Description

VB.T 110304 HB725 Grade: HB725
 Chip breaker: UM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Feed f	0.05 - 0.5 mm/rev.
Chip breaker	UM
Cutting conditions	slightly interrupted
Main application	UNI
Corner radius	0.4 mm
ISO code indexable insert	VBGT 110304

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Coating	TiCN
Grade	HB725
Cutting speed v_c main application	50 - 250 m/min
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning