

**Garant**
**"4 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 20mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268404 20     |
| GTIN         | 4062406272852 |
| Item class   | 21X           |

**Description**
**Version:**

Plain shank.

**Application:**

1. Facing of end faces.
2. Drilling (drilling out and drilling from solid) – flat drilled hole end.
3. Internal longitudinal turning.
4. External longitudinal turning.

**Note:**

- **Choose corner radii and toolholder size as large as possible.**
- **Drilling tolerance + 0.15 mm (for drilling processes with a driven tool).**
- **When drilling greater than nominal Ø, residual material will remain.**
- **Always use internal cooling for drilling (at least 5 bar).**

**Technical description**

|                           |                        |
|---------------------------|------------------------|
| Shank Ø D <sub>s</sub>    | 25 mm                  |
| Reach L <sub>1</sub>      | 30 mm                  |
| Nominal Ø D               | 20 mm                  |
| Pack of insert screws     | 269028 43 (IP10; 2 Nm) |
| suitable indexable insert | ZCMX 10..              |
| Overall length L          | 150 mm                 |
| Application type          | right-hand             |
| Through-coolant           | yes                    |

Type of product

Boring bar

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## Accessories

Set of insert screws Type 43

269028 43