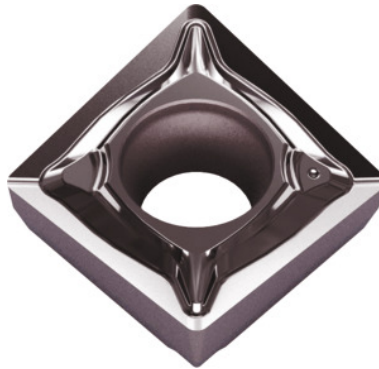


**Garant****ZCMX 050202, Grade: HUZ310**

## Order data

Order number	268419 HUZ310
GTIN	4062406272876
Item class	21E

## Technical description

Cutting conditions	continuous
ISO code indexable insert	ZCMX 050202
Grade	HUZ310
Tool material	Carbide
Cutting speed $v_c$ main application	200 - 600 m/min
Coating	uncoated
Number of changes/inserts	2
Main application	N
Cutting depth $a_p$	0.2 - 4 mm
Corner radius	0.2 mm
Feed rate $f$ when drilling	0.03 - 0.3 mm
Feed rate $f$ when turning	0.05 - 0.4 mm

suitable for tool dia. $D_c$	10 mm
Type of product	Indexable insert for turning