

Garant**ZCMX 060202, Grade: HUZ310**

Order data

Order number	268421 HUZ310
GTIN	4062406273712
Item class	21E

Description

Suitable for:

Boring tool No. 268463 – 268468, size 8.

Technical description

Coating	uncoated
Tool material	Carbide
ISO code indexable insert	ZCMX 060202
Grade	HUZ310
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	2
Cutting conditions	continuous
Corner radius	0.2 mm
Cutting depth a_p	0.2 - 4 mm

Main application	N
Feed rate f when drilling	0.03 - 0.3 mm
Feed rate f when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	12 mm
Type of product	Indexable insert for turning