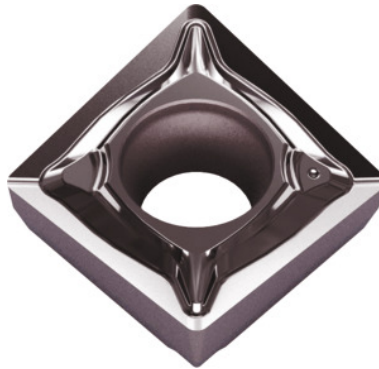


Garant**ZCMX 060204, Grade: HBZ310**

Order data

Order number	268423 HBZ310
GTIN	4062406273828
Item class	21E

Technical description

Corner radius	0.4 mm
Cutting conditions	continuous
ISO code indexable insert	ZCMX 060204
Coating	PVD
Cutting depth a_p	0.2 - 4 mm
Cutting speed v_c main application	200 - 600 m/min
Main application	N
Tool material	Carbide
Grade	HBZ310
Number of changes/inserts	2
Feed rate f when drilling	0.03 - 0.3 mm
Feed rate f when turning	0.05 - 0.4 mm

suitable for tool dia. D_c	12 mm
Type of product	Indexable insert for turning