

**Garant****ZCMX 080302, Grade: HBZ310**

## Order data

Order number	268424 HBZ310
GTIN	4062406273880
Item class	21E

## Technical description

Cutting speed $v_c$ main application	200 - 600 m/min
ISO code indexable insert	ZCMX 080302
Tool material	Carbide
Main application	N
Coating	PVD
Cutting conditions	continuous
Number of changes/inserts	2
Grade	HBZ310
Cutting depth $a_p$	0.2 - 4 mm
Corner radius	0.2 mm
Feed rate $f$ when drilling	0.03 - 0.3 mm
Feed rate $f$ when turning	0.05 - 0.4 mm

suitable for tool dia. $D_c$	16 mm
Type of product	Indexable insert for turning