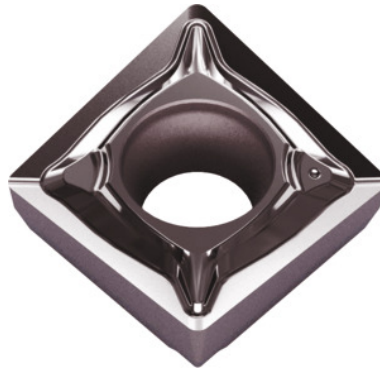


Garant**ZCMX 080304, Grade: HBZ310**

Order data

Order number	268425 HBZ310
GTIN	4062406273927
Item class	21E

Technical description

Cutting conditions	continuous
Grade	HBZ310
Corner radius	0.4 mm
ISO code indexable insert	ZCMX 080304
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	2
Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide
Main application	N
Coating	PVD
Feed rate f when turning	0.05 - 0.4 mm
Feed rate f when drilling	0.03 - 0.3 mm

suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning