

**Garant****ZCMX 080308, Grade: HBZ120**

## Order data

Order number	268427 HBZ120
GTIN	4062406273972
Item class	21E

## Technical description

Cutting depth $a_p$	0.4 - 2 mm
Cutting conditions	continuous
Grade	HBZ120
Number of changes/inserts	2
ISO code indexable insert	ZCMX 080308
Cutting speed $v_c$ main application	90 - 200 m/min
Coating	PVD
Main application	M
Tool material	Carbide
Corner radius	0.8 mm
Feed rate $f$ when drilling	0.03 - 0.12 mm

Feed rate $f$ when turning	0.1 - 0.3 mm
suitable for tool dia. $D_c$	16 mm
Type of product	Indexable insert for turning