

Garant

GARANT Master Steel SlotMachine solid carbide roughing end mill HPC / TPC, TiAlN, Ø d11 DC: 6mm



Order data

Order number	205555 6
GTIN	4062406275624
Item class	11X

Description

Version:

With a new-type knurled profile, optimised for higher feed rates. Improved cutting edge protection thanks to slight edge honing. Tremendous bending strength due to the use of ultra-fine grain substrate.

Advantage:

The tool geometry produces particularly tightly rolled swarf that is discharged via flat chip breaker recesses. As a result, the tool maintains an extremely stable core.

Application:

For roughing machining.

Problem-solver for TPC machining.

Technical description

Corner chamfer angle	45 degrees
Flute length L_c	24 mm
Shank	DIN 6535 HB to h6
No. of teeth Z	5
Overall length L	66 mm
Tolerance nominal \varnothing	d11
Shank $\varnothing D_s$	6 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.03 mm

Direction of infeed	horizontal, oblique and vertical
Feed f_z for side milling in steel < 900 N/mm ²	0.04 mm
Cutting edge $\varnothing D_c$	6 mm
Helix angle	42 degrees
Corner chamfer width at 45°	0.3 mm
Series	Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	NR
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.2×D for side milling
Through-coolant	no
Machining strategy	HPC
Machining strategy	TPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	180 m/min	P
Steel < 750 N/mm ²	suitable	170 m/min	P
Steel < 900 N/mm ²	suitable	150 m/min	P
Steel < 1100 N/mm ²	suitable	130 m/min	P
Steel < 1400 N/mm ²	suitable	100 m/min	P
INOX < 900 N/mm ²	suitable	45 m/min	M
INOX > 900 N/mm ²	suitable	30 m/min	M
GG(G)	suitable	180 m/min	K
Uni	suitable		

wet maximum	suitable
wet minimum	suitable only under restricted conditions
dry	suitable
Air	suitable