

Garant**VBGW 110308 FN, MCD, Cutting edge version: NL****Order data**

Order number	266012 NL
GTIN	4062406274603
Item class	21L

Description**Version:**

MCD - mono-crystalline diamond, laser-profiled cutting edges. Honing for long-chipping non-ferrous metals.

Application:

For very fine machining for the best finishing surfaces.

Recommendation:

For the best results, use the GARANT Master eco system. Alternatively all suitable ISO tool holders and boring bars can be used.

Technical description

Coating	uncoated
Cutting conditions	continuous
Tool material	MCD
Corner radius	0.8 mm
Cutting depth a_p	0.01 - 0.2 mm

Grade	MCD
ISO code indexable insert	VBGW 110308 FN
Finishing/roughing assignment	Finishing
Cutting edge version	NL
Number of changes/inserts	1
Cutting speed v_c main application	150 - 1600 m/min
Feed f	0.005 - 0.1 mm/rev.
Tolerance	G
Product name attribute	MCD
Facility for resharpening	yes
Type of product	Indexable insert for turning