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Cutting disc PSF STEELOX EXTRA THIN, Disc Ø: 125mm



Order data

Order number	563435 125
GTIN	4007220560372
Item class	55T

Description

Version:

- Grit, bonding, abrasive additives as well as reinforcement of the cutting discs are optimised for maximum cutting performance and working life in their respective applications.
- Thin cutting discs (0.8 mm / 1.0 mm / 1.6 mm) specially suited for quick burr-free cutting with low thermal stress. On older angle grinders please ensure discs are precisely centred! Cutting discs from 2.0 mm disc thickness exhibit increased lateral stability, stiffness and service life.
- $\cdot\,$ Shapes: Cutting discs flat (shape 41) or with depressed centre (shape 42).

Extra thin cutting disc for very quick low-burr cutting with low thermal stress and easy ergonomic cut guidance.

General-purpose PSF-Line cutting discs for cutting off sections, pipes etc.

Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed v_c .

Specification:

A60P-PSF-STEELOX.

Note:

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

Technical description

Shape description	flat	
maximum speed	12200 min ⁻¹	
Disc Ø	125 mm	
Bore Ø	22.23 mm	
Specification	A60P-PSF-STEELOX	
Disc thickness	1 mm	
for material thicknesses	3 - 5 mm	
Grinding medium code	А	
Iron, sulphur and chlorine constituents	< 0.1 %	
recommended approach angle	90 degrees	
optimised for material	Steel	
optimised for material	HSS	
Propulsive equipment	Angle grinders	
maximum circumferential speed	80 m/s	
Type of product	Cutting disc	

User data

	Suitability	V _c	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ті	suitable		

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GG(G)	suitable only under restricted conditions	
CuZn	suitable only under restricted conditions	
Plastic, GRP	suitable only under restricted conditions	
Uni	suitable only under restricted conditions	
dry	suitable	