

HOLEX®
Solid carbide high performance drill, plain shank DIN 6535 HA, TiN, Ø h7: 7,3 mm or inch
Order data

Order number	122310 7,3
GTIN	4045197262066
Item class	12E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

Recommendation:
Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Note:
NEW GENERATION AVAILABLE!
Recommended successor product is No. 122501.

Versions HB and HE supplied at the same price as HA.

Form HB: order with **No. 122315**.

Form HE: order with **No. 122320**.

Tool material: Solid carbide

Drill depth up to: 4×D

Point angle: 140 degrees

Schaft: DIN 6535 HA to h6

Through-coolant: false

Norm: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

Flute length: 41 mm

Overall length L_{tot} : 79 mm

Shank Ø: 8 mm

Feed f in steel < 900 N/mm²: 0.18 mm/rev.

Technical description

Point angle	140 degrees
Hole tolerance	
Tool material	Solid carbide
Type	
Machining strategy	
Helix angle	degrees
Colour ring	without
Through-coolant	no
Drill depth up to	4×D
Use for drilling	
Cutting direction	
Pilot drill required	
Coating	TiN
Skaft	DIN 6535 HA to h6
Series	
Type of product	