

Garant**Milling insert without profile, HB7720, Milling width A: 1,5mm****Order data**

Order number	217259 1,5
GTIN	4062406278144
Item class	21C

Description**Version:**

With extra-large groove depth S_{max} .

Technical description

External \varnothing D	37 mm
Radius R	0.15 mm
maximum cutting depth S_{max}	11.5 mm
Grade	HB7720
Type	P26
Number of cutting edges Z	6
Type of product	Cutter insert for circular milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	400 m/min	N
Alu > 10% Si	suitable	250 m/min	N
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	120 m/min	P
Steel < 1100 N/mm ²	suitable	120 m/min	P
Steel < 1400 N/mm ²	suitable	100 m/min	P
Steel < 55 HRC	suitable	60 m/min	H
Steel < 60 HRC	suitable	45 m/min	H
Steel < 65 HRC	suitable	35 m/min	H
Steel < 67 HRC	suitable	30 m/min	H
INOX < 900 N/mm ²	suitable	120 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
Ti > 850 N/mm ²	suitable	80 m/min	S
GG(G)	suitable	180 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable		