



## Tap bit, vaporised, M: M8



### Order data

Order number	130990 M8
GTIN	
Item class	12H

### Description

#### Version:

With 1/4 inch hexagon shank to DIN 3126 C 6.3.

#### Application:

Ideal for repair and assembly work in mobile situations.

### Technical description

Thread standard	DIN 13
Tapping hole Ø	6.8 mm
Thread pitch	1.25 mm
Type of threading tool	Hand tap
Taper lead form	B
Cutting direction	right-hand
Standard	Manufacturer's standard
for threads	M8
Recess Ø D <sub>1</sub>	5.9 mm
Overall length L	40 mm
Flute length L <sub>c</sub>	18 mm
Coating	vaporised
Thread type	M

Tool material	HSS
Tolerance class	ISO 2 6H
Flank angle	60 °
Application for type of drilling	up to 1.5xD for through holes
Type of product	Tap bit

### User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
Oil	suitable		