

Garant
GARANT Master Alu solid carbide slot drill DIN 6535 HA, DLC, Ø DC: 8mm

Order data

Order number	201260 8
GTIN	4062406281199
Item class	11X

Description
Version:

Stronger cutting edges.

Dimensions similar to DIN 6527.

With the latest generation of **DLC coating sp²**.

Advantage:

Very smooth cutting action for **outstanding surface quality**.

Technical description

Feed f_z for slot milling in short-chipping aluminium	0.08 mm
Shank $\varnothing D_s$	8 mm
Helix angle	38 degrees
Flute length L_c	19 mm
No. of teeth Z	2
Recess $\varnothing D_1$	7.7 mm
Overall length L	63 mm
Overhang length L_1 incl. recess	26 mm
Corner chamfer angle	90 degrees
Feed f_z for side milling in short-chipping aluminium	0.1 mm
Cutting edge $\varnothing D_c$	8 mm
Direction of infeed	horizontal, oblique and vertical

Tolerance nominal \varnothing	e6
Balance quality with shank	G 2.5 with HA
Shank	DIN 6535 HA to h6
Series	Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	Suitable	550 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	450 m/min	N
PMMA acrylic	Suitable	200 m/min	N
PE-HD	Suitable	160 m/min	N
PA 66	Suitable	200 m/min	N
PEEK	Suitable	150 m/min	N
PF 31	Suitable	130 m/min	N
PVDF GF20	suitable	180 m/min	N
POM GF25	suitable	160 m/min	N
PA 66 GF30	suitable	150 m/min	N
PEEK GF30	suitable	130 m/min	N

PTFE CF25	suitable	160 m/min	N
Honeycomb sandwich	suitable only under restricted conditions	300 m/min	N
Cu	Suitable	160 m/min	N
CuZn	Suitable	200 m/min	N
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable		