

Garant**ZCMX 050204, Grade: HBZ035**

Order data

Order number	268420 HBZ035
GTIN	4062406283407
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Cutting speed v_c main application	50 - 190 m/min
Number of changes/inserts	2
Main application	P
Cutting depth a_p	0.4 - 2 mm
Corner radius	0.4 mm
Coating	PVD
ISO code indexable insert	ZCMX 050204
Tool material	Carbide

Cutting conditions	slightly interrupted
Grade	HBZ035
Feed rate f when drilling	0.03 - 0.12 mm
Feed rate f when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	10 mm
Type of product	Indexable insert for turning