

Garant
Arbor for screw-in milling cutters with thread, BT 30, Thread M × Usable length L1: M12X25

Order data

Order number	303133 M12X25
GTIN	4062406286118
Item class	31A

Description
Version:

All shanks hard turned.

Application:

To take screw-in milling cutters with thread.

Optional extras:

Pull studs (PS) No. 308760 – 308802.

Machining strategy: HSC

Overhang dimension A: 47 mm

Bore $\varnothing D_1$ tolerance IT6: 12.5 mm

$\varnothing D_2$: 21 mm

External $\varnothing D$: 24 mm

Reach L_1 : 25 mm

L_2 : 5 mm

Technical description

L_2	5 mm
Reach L_1	25 mm
Bore $\varnothing D_1$ tolerance IT6	12.5 mm
External $\varnothing D$	24 mm

Thread M	M12×25
Ø D ₂	21 mm
Overhang dimension A	47 mm
Adapter	BT 30
Arbor standard	JIS B6339
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Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Threaded copy mill arbor

Accessories

Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Hurco 45° pull stud with 4-mm bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
	308804 40

Pull stud Hurco 60° with fit sealed suitable for steep tapers 40

Pull stud 90° sealed suitable for steep tapers 40

308790 40

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40

308820 40

Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40

308810 40

Pull stud 45° sealed suitable for steep tapers 40

308760 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40

308802 40