

**Garant**
**Arbor for screw-in milling cutters with thread, SK 30, Thread M × Length L1:  
M6X25**

**Order data**

Order number	301316 M6X25
GTIN	4062406286033
Item class	31A

**Description**
**Version:**

Tapered design.

**Application:**

To take screw-in milling cutters with thread.

**Optional extras:**

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835.

Machining strategy: HSC

Overhang dimension A: 44 mm

Bore  $\varnothing D_1$  tolerance IT6: 6.5 mm

$\varnothing D_2$ : 10 mm

External  $\varnothing D$ : 13 mm

Reach  $L_1$ : 25 mm

$L_2$ : 5 mm

**Technical description**

Thread M	M6x25
External $\varnothing D$	13 mm
$L_2$	5 mm
Bore $\varnothing D_1$ tolerance IT6	6.5 mm

Reach L <sub>1</sub>	25 mm
Ø D <sub>2</sub>	10 mm
Overhang dimension A	44 mm
Adapter	SK 30
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Threaded copy mill arbor