

Garant**ZCMX 060204, Grade: HBZ035**

Order data

Order number	268423 HBZ035
GTIN	4062406286910
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Grade	HBZ035
Coating	PVD
ISO code indexable insert	ZCMX 060204
Number of changes/inserts	2
Cutting speed v_c main application	50 - 190 m/min
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 2 mm

Main application	P
Tool material	Carbide
Feed rate f when turning	0.1 - 0.3 mm
Feed rate f when drilling	0.03 - 0.12 mm
suitable for tool dia. D_c	12 mm
Type of product	Indexable insert for turning