

Garant**ZCMX 080304, Grade: HBZ025**

Order data

Order number	268425 HBZ025
GTIN	4062406286927
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

ISO code indexable insert	ZCMX 080304
Tool material	Carbide
Coating	PVD
Cutting speed v_c main application	90 - 210 m/min
Grade	HBZ025
Number of changes/inserts	2
Main application	P
Corner radius	0.4 mm

Cutting depth a_p	0.4 - 2 mm
Cutting conditions	continuous
Feed rate f when drilling	0.03 - 0.12 mm
Feed rate f when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning