

Garant**Milling cutter for Gripp insert, Type: 1****Order data**

Order number	361169 1
GTIN	4062406286606
Item class	33S

Description**Version:**

V = 80 – 120 m/min, Fz = 0.02 mm per tooth, three-edged.

Application:

For milling the seating for Gripp inserts No. 361163.

Note:

For the production of clamping jaws we recommend materials such as steel with a tensile strength of min. Rm 800 N/mm² or higher.

Technical description

Shank $\varnothing D_s$	4 mm
Cutting edge $\varnothing D_c$	3.3 mm
No. of teeth Z	3
Overall length L	40 mm
Flute length L _c	12 mm
Type of product	Indexable end mill