

Garant
GARANT Master Titan HSS-PM roughing end mill HPC, TiAlN, Ø k10 DC / R1: 25/2,0mm

Order data

Order number	192940 25/2,0
GTIN	4062406300357
Item class	11Z

Description
Version:

Innovative knurled profile and optimised flute geometry for a evacuating a high volume of chips at very high process reliability. Increased tool life due to precise alignment of the through-coolant with the cutting edges.

Advantage:

New type of tool material; problem solver under unstable machining conditions.

Technical description

Shank Ø D _s	25 mm
Shank	DIN 6535 HB to h6
Overhang length L ₁ incl. recess	63 mm
Cutting edge Ø D _c	25 mm
Helix angle	40 degrees
Feed f _z for side milling in INOX > 900 N/mm ²	0.05 mm
Feed f _z for side milling in titanium > 850 N/mm ²	0.055 mm
Recess Ø D ₁	24 mm
Overall length L	121 mm
Flute length L _c	45 mm

No. of teeth Z	5
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	k10
Corner radius R_1	2 mm
Series	Master Titan
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844
Milling profile	HR
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.5×D for side milling
Through-coolant	yes
Machining strategy	HPC
Colour ring	pink
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	30 m/min	M
INOX > 900 N/mm ²	suitable	28 m/min	M
Ti > 850 N/mm ²	suitable	28 m/min	S
wet maximum	suitable		