

**Garant****CaraFin diamond polishing disc set, 5 pieces, Ø 22 mm, Grit: D30µm****Order data**

Order number	553980 D30
GTIN	4062406300067
Item class	51G

**Description****Version:**

**CaraFin diamond polishing tools** coated on one side with **mono-crystalline diamond**. The bonded diamond grit achieves significantly **higher effectiveness** than loose diamond grit in polishing pastes. Hard polyamide backing. Optimum for polishing out the orange peel effect.

**Advantage:**

Ancillary times for preparation and cleaning such as are required when polishing pastes are used are eliminated. Moulds optimally to the contours.

**Application:**

Polishing work with high flexibility and conformity to contours **without polishing pastes**. Ideally suited to use in combination with micro-abrasive systems No. 078140 and 078150. Recommended speed 2000 rpm.

**Technical description**

Colour	white
Polishing stage	Final polishing
Disc Ø	22 mm
Series	CaraFin
Grinding medium code	D

recommended speed	2000 min <sup>-1</sup>
Product name attribute	Ø 22 mm
Type of product	Polishing wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Paint	suitable		
Uni	suitable		
wet maximum	suitable		
dry	suitable		