

Garant**CaraFin diamond polishing disc set, 5 pieces, Ø 22 mm, Grit: D5µm****Order data**

Order number	553980 D5
GTIN	4062406300081
Item class	51G

Description**Version:**

CaraFin diamond polishing tools coated on one side with **mono-crystalline diamond**. The bonded diamond grit achieves significantly **higher effectiveness** than loose diamond grit in polishing pastes. Hard polyamide backing. Optimum for polishing out the orange peel effect.

Advantage:

Ancillary times for preparation and cleaning such as are required when polishing pastes are used are eliminated. Moulds optimally to the contours.

Application:

Polishing work with high flexibility and conformity to contours **without polishing pastes**. Ideally suited to use in combination with micro-abrasive systems No. 078140 and 078150. Recommended speed 2000 rpm.

Technical description

Colour	white
Disc Ø	22 mm
Polishing stage	Mirror finish
Series	CaraFin
Grinding medium code	D

recommended speed	2000 min ⁻¹
Product name attribute	Ø 22 mm
Type of product	Polishing wheel

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Paint	suitable		
Uni	suitable		
wet maximum	suitable		
dry	suitable		