



## Diamond grinding compound 10 g, universally soluble Polycrystalline, Grit diamond grinding compound: 15µm



### Order data

Order number	552350 15
GTIN	4027497092482
Item class	56L

### Description

#### Version:

Silicone-free diamond paste in a handy spray can.

Synthetic poly-crystalline diamond in 10g spray for quick polishing results.

#### Application:

The bonding, which can be mixed **with alcohol or water in any proportion**, ensures an optimum lubrication film. Easy and environmentally friendly cleaning of tools and components with water. Leaves no residues.

Ideal for steels and titanium with hardness greater than 60 HRC. Very economical, since the polycrystalline structure of the diamond constantly reveals new cutting edges and the polishing proceeds.

### Technical description

Grit diamond grinding compound	15 µm
Grit designation	medium
Colour code	orange
Grinding media	Diamond
Grinding medium code	D
Type of product	Grinding compound

### User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 1400 N/mm <sup>2</sup>	suitable	1-3 m/s	P
Steel < 55 HRC	suitable	1-3 m/s	H
Steel < 60 HRC	suitable	1-3 m/s	H
Steel < 67 HRC	suitable	1-3 m/s	H
Carbide (HM)	suitable	1-3 m/s	
INOX	suitable	1-3 m/s	
Ti	suitable	1-3 m/s	
Plastic, GRP	suitable	1-3 m/s	
Stone	suitable	1-3 m/s	
dry	suitable		