

Garant
Shrink-fit chuck Form AD with cooling channel bore, BT 30 short, Clamping range \varnothing D1: 20mm

Order data

Order number	303407 20
GTIN	4062406285968
Item class	31A

Description
Version:

- Integral tool length adjustment, range 10 mm (from \varnothing 6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

Application:

For clamping tools with parallel shank to h6 tolerance.

Standard:

Ähnlich E-DIN 69882-8, Form G.

Optional extras:

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

Technical description

External \varnothing D	42 mm
Clamping \varnothing D ₁	20 mm
Overhang dimension A	90 mm
\varnothing D ₂	33 mm
Adapter	BT 30 short
Arbor standard	JIS B6339
Arbor standard	JIS B6339

Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

Accessories

Pull stud 45°sealed suitable for steep tapers 30	308760 30
Subframe cupboard	354290
Pull stud 45°sealed suitable for steep tapers 30	308765 30
Basic tool mountingfor SK for SK taper shank 30	354225 30
Cooling unit Type CU1	354215 CU1
Screening plate for coilSU1 for clamping Ø 12-20 mm	354240 12-20
Pull studsealed, form A suitable for steep tapers 30	308610 30
Cooling adapter long4.5° for clamping Ø 16,1-22 mm	354236 16,1-22
Shrink-fit unit Type SU1	354210 SU1
Cooling adapter short4.5° for clamping Ø 16,1-22 mm	354235 16,1-22