

**Garant**
**Shrink-fit chuck Form AD with cooling channel bore, BT 30 short, Clamping range  $\varnothing D_1$ : 8mm**

**Order data**

Order number	303407 8
GTIN	4062406285920
Item class	31A

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing 6$ ).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

**Technical description**

External $\varnothing D$	27 mm
$\varnothing D_2$	21 mm
Overhang dimension A	80 mm
Clamping $\varnothing D_1$	8 mm
Adapter	BT 30 short
Arbor standard	JIS B6339
Arbor standard	JIS B6339

Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

## Accessories

Basic tool mounting for SK for SK taper shank 30	354225 30
Cooling unit Type CU1	354215 CU1
Shrink-fit unit Type SU1	354210 SU1
Pull stud 45° sealed suitable for steep tapers 30	308765 30
Cooling adapter long 4.5° for clamping Ø 6-9 mm	354236 6-9
Pull stud 45° sealed suitable for steep tapers 30	308760 30
Screening plate for coil SU1 for clamping Ø 6-12 mm	354240 6-12
Subframe cupboard	354290
Cooling adapter short 4.5° for clamping Ø 6-9 mm	354235 6-9
Pull stud sealed, form A suitable for steep tapers 30	308610 30