



## Centring vice basic device Xtric, Type: 80MS5



### Order data

Order number	363000 80MS5
GTIN	4062406338831
Item class	31O

### Description

#### Version:

- **Very good accessibility and perfectly symmetrical.**
- **Fully hardened and precision milled on the underside.**
- **Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.**
- **Easy-to-use, chuck jaw quick-change system, no tools required.**
- **Clamping force up to 25 kN at 90 Nm torque.**
- **Quick to use and intuitive in operation.**
- **Repetition accuracy <0.01 mm.**
- **Scaling for pre-positioning the clamping modules.**
- **Spindle nut with or without pivot function.**
- **Clamping lip for steplessly adjustable clamps.**
- **Centring adjustment with pin wrench.**

#### Application:

Perfect for 5-face machining. Centred clamping.

#### Suitable for:

Top jaws No. 363010 – 363045.

#### Supplied with:

5× Xtric 363000.

### Technical description

Series	Xtric
Weight	4 kg

L	220 mm
Longitudinal slot	20 mm
B	80 mm
Clamping range S1	0 - 126 mm
Clamping range S2	74 - 194 mm
Clamping force up to maximum	25 kN
Colour code for suitable accessories	Xtric 80
Height H	40 mm
Width across flats	5 mm
Width across flats	10 mm
maximum torque	85 Nm
Pitch underside	52 mm
Type of product	Machine vice

### Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/363000-80MS5>