

**Garant**

## Centring vice basic device Xtric, Type: 80SPS5



### Order data

|              |               |
|--------------|---------------|
| Order number | 363000 80SPS5 |
| GTIN         | 4062406338824 |
| Item class   | 310           |

### Description

#### Version:

- **Very good accessibility and perfectly symmetrical.**
- **Fully hardened and precision milled on the underside.**
- **Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.**
- **Easy-to-use, chuck jaw quick-change system, no tools required.**
- **Clamping force up to 25 kN at 90 Nm torque.**
- **Quick to use and intuitive in operation.**
- **Repetition accuracy <0.01 mm.**
- **Scaling for pre-positioning the clamping modules.**
- **Spindle nut with or without pivot function.**
- **Clamping lip for steplessly adjustable clamps.**
- **Centring adjustment with pin wrench.**

#### Application:

Perfect for 5-face machining. Centred clamping.

#### Suitable for:

Top jaws No. 363010 – 363045.

#### Supplied with:

5× Xtric 363000.

### Technical description

|             |            |
|-------------|------------|
| Swing angle | ±2 degrees |
|-------------|------------|

## Data sheet

|                                      |              |
|--------------------------------------|--------------|
| Weight                               | 3.2 kg       |
| Clamping range S1                    | 0 - 76 mm    |
| B                                    | 80 mm        |
| Clamping range S2                    | 74 - 144 mm  |
| L                                    | 170 mm       |
| maximum torque                       | 85 Nm        |
| Series                               | Xtric        |
| Clamping force up to maximum         | 25 kN        |
| Width across flats                   | 10 mm        |
| Width across flats                   | 5 mm         |
| Longitudinal slot                    | 20 mm        |
| Colour code for suitable accessories | Xtric 80     |
| Height H                             | 40 mm        |
| Pitch underside                      | 52 mm        |
| Type of product                      | Machine vice |

### Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/363000-80SPS5>