



Centring vice basic device Xtric, Type: 80SPS5



Order data

Order number	363000 80SPS5
GTIN	4062406338824
Item class	310

Description

Version:

- **Very good accessibility and perfectly symmetrical.**
- **Fully hardened and precision milled on the underside.**
- **Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.**
- **Easy-to-use, chuck jaw quick-change system, no tools required.**
- **Clamping force up to 25 kN at 90 Nm torque.**
- **Quick to use and intuitive in operation.**
- **Repetition accuracy <0.01 mm.**
- **Scaling for pre-positioning the clamping modules.**
- **Spindle nut with or without pivot function.**
- **Clamping lip for steplessly adjustable clamps.**
- **Centring adjustment with pin wrench.**

Application:

Perfect for 5-face machining. Centred clamping.

Suitable for:

Top jaws No. 363010 – 363045.

Supplied with:

5x Xtric 363000.

Technical description

Swing angle	±2 degrees
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Weight	3.2 kg
Clamping range S1	0 - 76 mm
B	80 mm
Clamping range S2	74 - 144 mm
L	170 mm
maximum torque	85 Nm
Series	Xtric
Clamping force up to maximum	25 kN
Width across flats	10 mm
Width across flats	5 mm
Longitudinal slot	20 mm
Colour code for suitable accessories	Xtric 80
Height H	40 mm
Pitch underside	52 mm
Type of product	Machine vice

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/363000-80SPS5>