

Garant
Fluteless machine tap with oil grooves HSS-E-PM, TiN, M: 6X0,75

Order data

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|--------------|---------------|
| Order number | 139265 6X0,75 |
| GTIN | 4045197509529 |
| Item class | 11H |

Description
Version:

DIN 2174 (\approx DIN 374). **With oil grooves; optimum lubrication effect even in deeper threads.** The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 0.75 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 4.5 mm

Shank square \square : 3.4 mm

Tapping hole \varnothing with guide value: 5.65 mm

Technical description

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|---|---------|
| Number of clamping slots | 5 |
| Thread \varnothing | 6 mm |
| Number of cutting edges Z | 5 |
| Shank $\varnothing D_s$ | 4.5 mm |
| Shank square \square | 3.4 mm |
| Overall length L | 80 mm |
| Tapping hole \varnothing with guide value | 5.65 mm |
| Thread depth | 18 mm |
| Thread pitch | 0.75 mm |

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|----------------------------------|---|
| Tolerance class | ISO 2X 6HX |
| Thread size | M6×0.75 |
| Coating | TiN |
| Thread type | MF |
| Flank angle | 60 degrees |
| Tool material | HSS E PM |
| Standard | DIN 2174 |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Colour ring | green |
| Type of product | Fluteless tap |