

**Garant**
**ANGX 10T308ZEER, HB9745, Type: TI**


## Order data

Order number	213072 TI
GTIN	4062406355487
Item class	21A

## Description

### Version:

**Double-sided** 2-edge inserts. High-performance substrates and innovative cutter geometries guarantee the best possible production results.

### Note:

Standard application values for  $a_e = 0.5...1 \times D/a_{p,max}$ .

Programming radius at  $a_{p,max}$ : 1.6 mm

Feed  $f_z$  per tooth: 0.5 mm

Insert thickness S: 3.97 mm

## Technical description

Feed $f_z$ per tooth	0.5 mm
Corner radius	0,8 mm
Type	TI
Insert thickness S	3.97 mm
ISO code indexable insert	ANGX 10T308ZEER

Grade	HB9745
Tool material	Carbide
recommended cutting depth $a_{p\max}$	0.6 mm
maximum cutting depth $a_{p\max}$	1 mm
Programming radius at $a_{p\max}$	1.6 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling

### User data

	Suitability	$V_c$	ISO code
Ti > 850 N/mm <sup>2</sup>	suitable	50 m/min	S
wet maximum	suitable only under restricted conditions		
Air	suitable		