



Machine tap HSS-E-PM Form B 6G, TiAlN, M: M16

Order data

Order number	132725 M16
GTIN	4045197649102
Item class	11H

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

Tolerance class: ISO 3 / 6G

Advantage:

Particularly strong, optimal self-guidance.

Application:

For components which are **galvanised** after threading or shrink slightly when hardened.

Note:

NEW GENERATION AVAILABLE!

Recommended successor products are No. 132721-132724.

Flank angle: 60 degrees

Thread standard: DIN 13

Taper lead form: B

Through-coolant: false

Application for type of drilling: up to 3xD for through holes

Cutting direction: right-hand

Thread type: M

Tool material: HSS E PM

Norm: DIN 376

Tolerance class: ISO 3 6G

Thread pitch: 2 mm

Overall length L_{tot} : 110 mm

Shank \varnothing : 12 mm

Tapping hole \varnothing : 14 mm

Technical description

Flank angle	60 degrees
-------------	------------

Schaft	Plain shank with h9
Coating	TiAlN
Thread standard	DIN 13
Through-coolant	no
Type of threading tool	Machine tap for dynamic machining
Cutting direction	right-hand
Colour ring	green
Shank tolerance	
Taper lead form	B
Application for type of drilling	up to 3×D for through holes
Helix angle	degrees
Helix angle	degrees
Series	
Machining strategy	
Type of product	