



Machine tap HSS-E Form B, TiCN, M: M8



Order data

Order number	132720 M8
GTIN	4045197072580
Item class	11H

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

For particularly high hardness and toughness expectations. **Tolerance class: ISO 2 6H**

Advantage:

Particularly strong, optimal self-guidance.

Note:

NEW GENERATION AVAILABLE!

Recommended successor products are No. 132721-132724.

Thread type: M

Tool material: HSS E

Norm: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L_{tot} : 90 mm

Shank \varnothing : 8 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Number of cutting edges Z	3
Number of clamping slots	3
Thread \varnothing	8 mm
Thread pitch	1.25 mm
Tapping hole \varnothing	6.8 mm

Taper lead angle	50 degrees
Norm	DIN 371
Shank Ø	8 mm
Overall length L_{tot}	90 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	TiCN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Schaft	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green