



Pilot, Size / pin Ø: 1/8,5mm



Order data

| | |
|--------------|---------------|
| Order number | 156750 1/8,5 |
| GTIN | 4033591016477 |
| Item class | 16C |

Description

Version:

Fixed guide pin: gas nitrided, precision turned

Rotating pin: surface hardened and ground.

Size 01/2.4 to 1/8.4 – **fixed pilot.**

Size 1/8.5 to 1/18 – **rotating pilot with coolant bore.**

Size 2/11.5 to 2/13 – **fixed pilot.**

Size 2/14 to 2/32 – **rotating pilot with coolant bore.**

Application:

When using the rotating pilot (with coolant bore) size 1 and 2 in holder No. 156720 size 1/20 the coolant is fed directly to the cutting edges for optimum chip evacuation.

Technical description

| | |
|-----------------|-----------|
| overall length | 79 mm |
| Pin Ø | 8.5 mm |
| Shank Ø | 6 mm |
| Type of product | Pilot pin |