

**Pilot, Size / pin Ø: 1/18mm****Order data**

Order number	156750 1/18
GTIN	4033591016675
Item class	16C

Description**Version:**

Fixed guide pin: gas nitrided, precision turned

Rotating pin: surface hardened and ground.

Size 01/2.4 to 1/8.4 – **fixed pilot.**

Size 1/8.5 to 1/18 – **rotating pilot with coolant bore.**

Size 2/11.5 to 2/13 – **fixed pilot.**

Size 2/14 to 2/32 – **rotating pilot with coolant bore.**

Application:

When using the rotating pilot (with coolant bore) size 1 and 2 in holder No. 156720 size 1/20 the coolant is fed directly to the cutting edges for optimum chip evacuation.

Technical description

overall length	79 mm
Pin Ø	18 mm
Shank Ø	6 mm
Type of product	Pilot pin