

# Adjustable hand reamer, Ø DC: 27,5mm



# Order data

Order number	160600 27,5
GTIN	4045197250940
Item class	110

# **Description**

### **Version:**

Large adjustment range. Fine adjustment using ring gauges or micrometers. Tools with taper lead; the flutes are relieved and cylindrically ground.

# **Technical description**

Nominal Ø D <sub>c</sub>	27.5 mm	
Adjustment range Ø	27.5 - 31.5 mm	
Shank square □	14.5 mm	
Flute length L <sub>c</sub>	86 mm	
Overall length L	245 mm	
Coating	uncoated	
Tool material	HSS	
Standard	Manufacturer's standard	
Application for type of drilling	for through holes	
Colour ring	without	
Type of product	Phillips bit	

## **User data**

Suitability	$\mathbf{V}_{c}$	ISO code

Aluminium (short chipping)	suitable	
Steel < 500 N/mm <sup>2</sup>	suitable	
Steel < 750 N/mm <sup>2</sup>	suitable	
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	
Oil	suitable	
dry	suitable only under restricted conditions	